



## TENACO® EPOXY

results, use a shaker. The amount of thinner needed depends upon ambient temperature and type of spray equipment used. For finish coat start with 6 parts paint to 1 part TENACO® thinner. If TENACO® thinner is unavailable, use a high grade lacquer thinner formulated to thin epoxies.

### APPLICATION

TENACO® EPOXY products work ideally with conventional air-atomizing spray equipment, as well as HVLP and airless equipment. (Can also be applied with brush or roller.) Once the components are mixed and thinned, TENACO® covers like most conventional finish coats. For best results using conventional spray equipment, components should be inducted or reacted for 30 to 40 minutes, with occasional stirring prior to application. Film thickness should be built up by applying successive thin coats of paint and allowing about 20 minutes "flash off" time between coats.

For electrostatic application, if conductivity does not fall within the prescribed range for a given application the conductivity can be raised by adding a polar solvent, such as Klean-Strip L-27. The polar solvent may have to be added a number of different times in a number of different quantities before desired conductivity is reached, so be sure to record the amount added to each test batch before application.

### CURE SCHEDULE

For best results paint and surface should be over 70° F. Can be force dried after solvent has been flashed off. Suggest 120°F for 15 minutes to speed cure time.

### COVERAGE

Using conventional air atomizing spray equipment on a non-porous substrate, 1 gallon of thinned TENACO® EPOXY will cover approximately 350 square feet. On a porous substrate such as concrete, 1 gallon will cover approximately 250 square feet. If rolled will cover approximately 300 square feet per gallon.

### PACKAGING

Available in 1 & 2-gallon kits, 5-gallon pails, and 55-gallon drums. All applications require equal parts of epoxy (Part-A) and catalyst (Part-B).

### DURABILITY

Although continued outside exposures to ultra-violet light will oxidize (chalk) and color fade TENACO® EPOXY, it will retain its outstanding protective integrity. Resistant to Salt fog, and fungus growth. Chemically resistant to acids and alkalis. Moisture Resistance: - Less than .056% after 30 day immersion in water.

### WARRANTY

The manufacturer warrants all materials to be free from defects and will replace any material proven to be defective when applied according to our specifications -- at no cost -- within a period of one year. No other warranties are implied or intended.